

INSTALLATION GUIDELINES

QUICK START GUIDE: MODEL SCN60

- 1 Inspect cabinet opening for water, drain and electrical connections. 1/4" water line is required for supply. Drain tubing will be 5/8" ID gravity fed (not supplied) or 3/8" ID for a pump model (supplied). Electrical requirement is 15a dedicated circuit.
- Remove the service access panel: one screw in the center of the black plastic handle.
 See Figure 1
- 3 Remove drain access panel: five screws on the rear of the machine.
 - **A.** Route the 1/4" water supply line to the water inlet tube on the top rear of the machine and make the final connection. Turn on supply water to verify the fitting is not leaking.
 - **B.** Route the drain tubing to either the pump discharge elbow or the barbed gravity fed elbow. Be sure nothing is kinked, and excess slack is removed.
- Be sure the electrical connection is secure into the wall outlet.
- Add approximately 2-3 quarts of water to the bin and inspect for proper drainage and verify no drain leaks. If the water does not drain stop and verify tubing is not restricted. The service panel can be re-secured.
- 6 Slide the machine into location or cavity being cautious not to allow for any kinks to occur in the inlet and drain tubing.
- Adjust the machine to level using the leg levelers.
- The hinges have an anchor point for securing the unit to the adjacent cabinet if desired. Install the included hinge cover kits and drain plug.
- 9 Check for drain plug is properly installed. See Figure 2
- Turn the machine on and allow it to make ice for approximately 15-20 min the machine should steadily drop firm nugget ice into the storage bin. Remove the service access panel: one screw in the center of the black plastic handle. See Figure 1

Check to be sure all water and drain connections are leak free.

If the machine has not produced ice within 35 minutes, review trouble shooting tips. If the issue is not resolved, contact technical service at 800-533-6006 for assistance.

See owners manual for detailed installation instructions.



Figure 1



Figure 2



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TROUBLESHOOTING TIPS

- Machine is plugged in and will not turn on or power up
 - **A.** Be sure the plug is secured into the outlet
 - **B.** Check circuit breaker and confirm there is power to the outlet
 - **C.** Call technical assistance
- Machine is running but is only circulating water (no ice after 45 minutes of run time)
 - A. Turn unit off
 - **B.** In the bin remove
 - i. Curtain
 - ii. Upper plastic access panel (two silver thumb screws)
 - iii. Spray assembly should be removed and reseated into the gasket.
 - iv. Attempt to run machine again for 30 minutes to verify production.
 - **C.** Remove the lower service access and verify the condenser is free from obstruction.
 - **D.** Call technical assistance.
- Machine makes ice, but the ice is poor quality
 - **A.** Verify the water supply is proper and all valves were fully opened.
 - **B.** Verify the system is not piped through a water softening system.
 - **C.** Verify the correct voltage is supplied to the ice maker.
 - **D.** Call technical assistance.
- A lce machine runs even when turned off
 - **A.** Verify there is not any blockage or kinks in the drain hose.
 - **B.** Call technical assistance